



**HIGH PURITY INSULATING
CASTABLE FOR RH DEGASSER**

PRODUCT: INSULYTE 11 LI
TYPE: MEDIUM DENSITY INSULATING CASTABLE
NATURE OF BOND: HYDRAULIC
INSTALLATION: TAMPING

GENERAL PROPERTIES

MAX. SERVICE TEMPERATURE: 1350 °C
MAXIMUM GRAIN SIZE: 6 mm
WATER REQUIRED FOR CASTING: 30 – 35 %

CHEMICAL ANALYSIS, %

	RANGE	TYPICAL VALUE	TEST PROCEDURE
Fe ₂ O ₃	1.40 – 2.00	1.60	BIS 12107 Part 6

PHYSICAL PROPERTIES

	RANGE	TYPICAL VALUE	TEST PROCEDURE
Dry density, g / cc after drying at 110 °C / 24 hrs	1.15 – 1.35	1.28	BIS 10570
CCS, kg/cm ² after drying at 110 °C / 24 hrs	45 – 60	53	BIS 10570
after heating at 1100 °C / 3 hrs	30 – 45	35	BIS 10570
after heating at 1300 °C / 3 hrs	50 – 65	55	BIS 10570
% Retained on maximum size	0 – 5	1.4	BIS 1528 Part 14

THERMAL PROPERTIES

	RANGE	TYPICAL VALUE	TEST PROCEDURE
Refractoriness, Orton / °C		+ 14 / + 1398	BIS 1528 Part 1
PLC, % after heating at 1100 °C / 3 hrs	(-0.30) to (+0.30)	-0.15	BIS 10570
after heating at 1300 °C / 3 hrs	(-0.20) to (+1.00)	+0.75	BIS 10570
Thermal Conductivity, kcal/m/hr/°C at 500 °C HF	0.32 – 0.37	0.345	WATER CALORIMETRIC METHOD

Packaging: 25 kg bags

Delivery State: Dry

Storage Life: Best till 9 months from the date of production, if stored in proper condition.

Note:

(1) The data are current production averages. They can not be used as limits for specification.

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